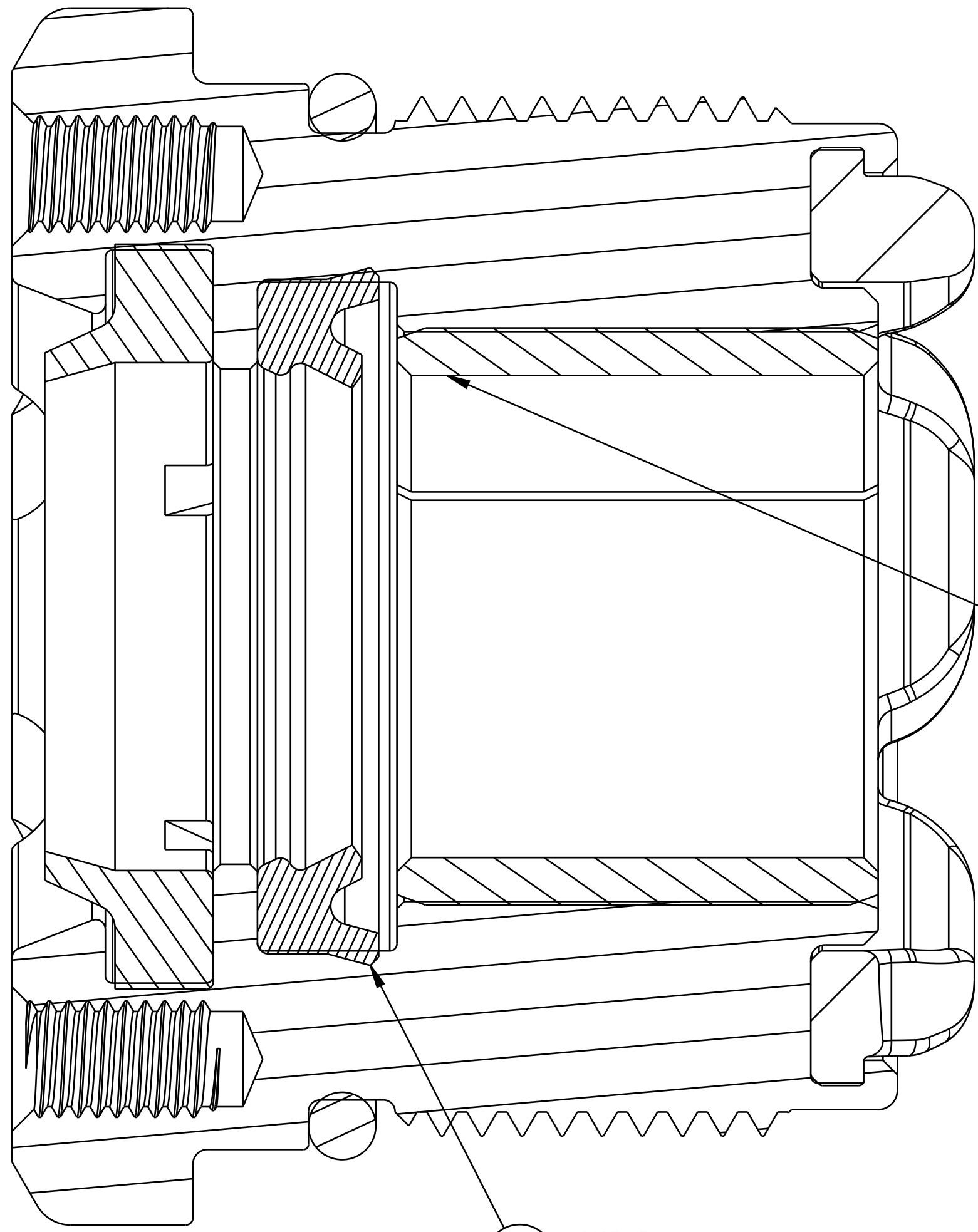




IMPORTANT:
NOTE ORIENTATION OF SEAL

SECTION A-A
SCALE 8:1

IMPORTANT:
SIZE BUSHING AND 100% CHECK
WITH GO AND NO-GO PIN GAGES:
GO PIN GAGE: $\varnothing .500$
NO GO PIN GAGE: $\varnothing .501$

Seals: U-Cup, $\varnothing .500$ " Shaft, NBR 90A, 2022 DHX

GREASE:
THIN LAYER OF SLICK HONEY
ON ID AFTER ASSEMBLY

Seals: Scraper, $\varnothing .500$ " Shaft, Polyurethane P5065A88, 2022 DHX, G2

Bearing Housing: 2026 DHX2

Bearing: [1.500 ID X .500 TLG X $\varnothing .498$ Shaft]

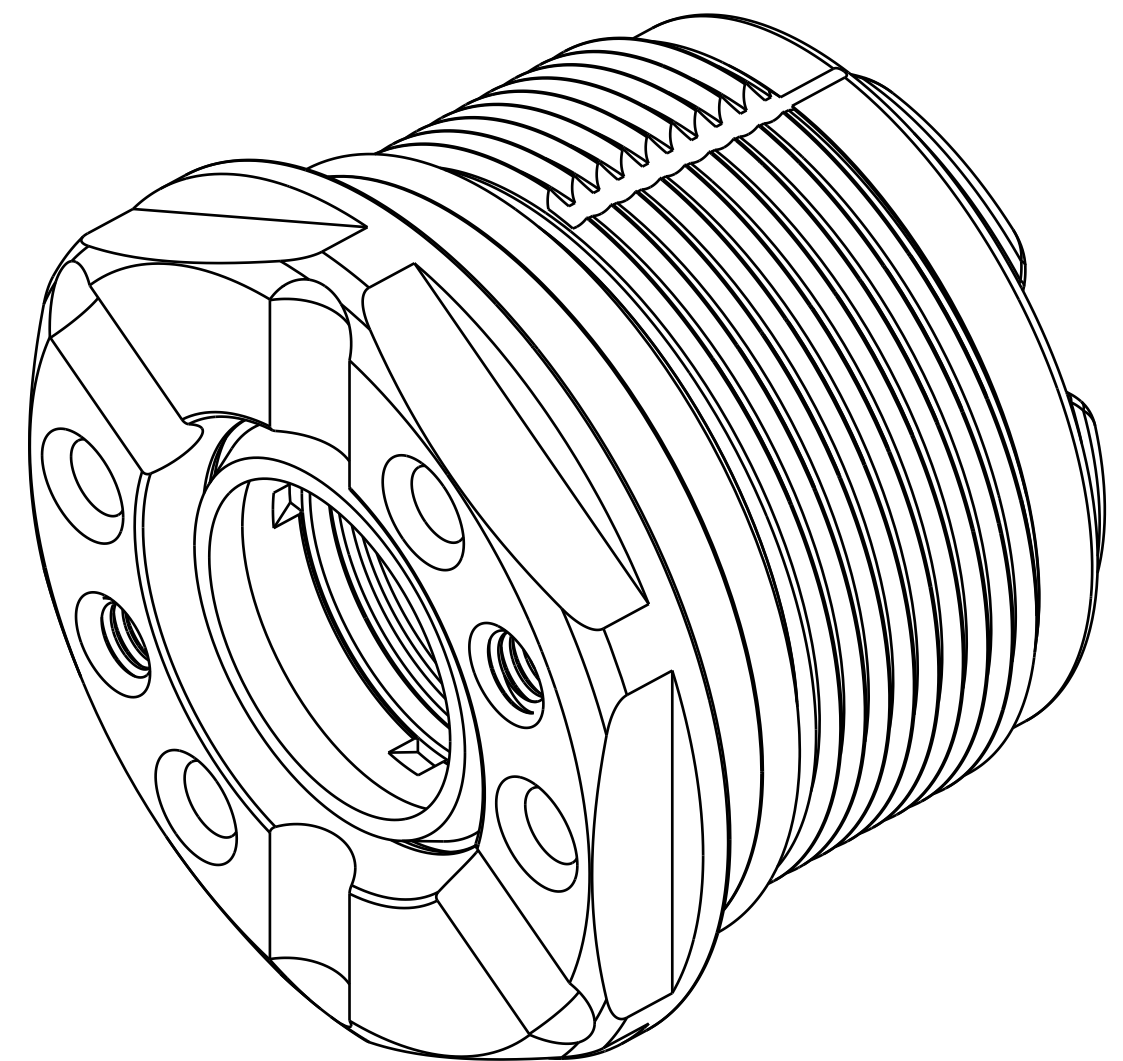
O-Ring (-022) [1.070 C.S. X .989 ID]

Bumper: Topout [$\varnothing .500$ Shaft, 0.170 TLG], 2026 FLOAT X2 & DHX2

GREASE:
THIN LAYER OF SLICK HONEY
ON ID AFTER ASSEMBLY

NOTE:
BUSHING SLOT AND BEARING HOUSING
GROOVE MUST NOT BE ALIGNED

GREASE:
THIN LAYER
OF SLICK HONEY



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