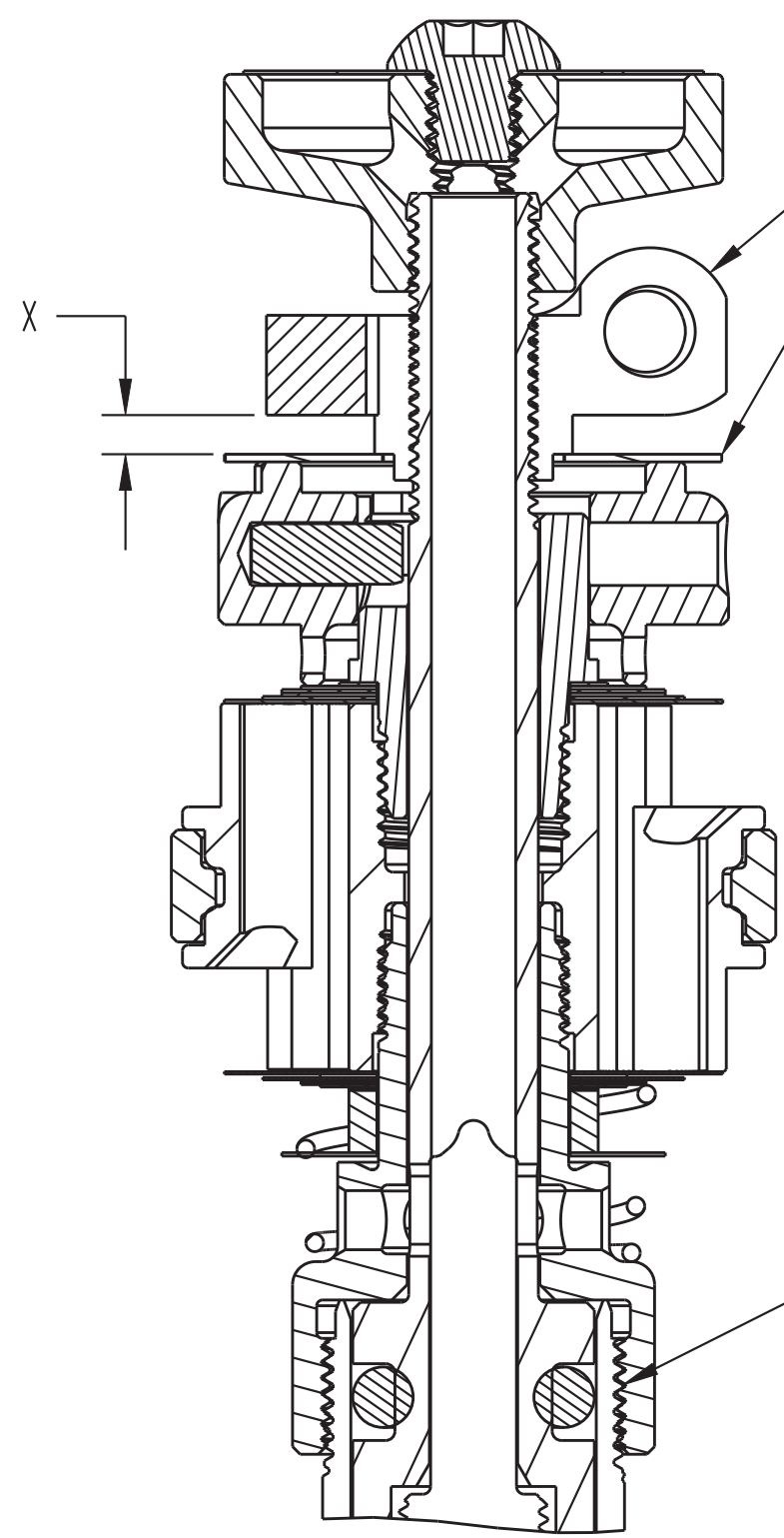
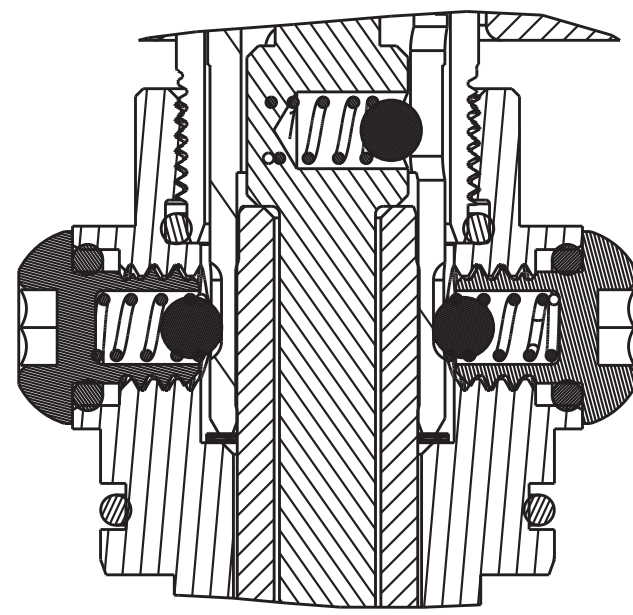




*ASSEMBLY INSTRUCTIONS:

- 1) TIGHTEN VVC NUT (241-00-067) UNTIL VVC LEAF SPRING (043-XX-650) MAKES CONTACT WITH POSTS ON VVC PLATE (050-00-XXX) AND ROTATION STOPS
- 2) ORIENT VVC LEAF SPRING TO THE APPROX. CENTER OF ITS ADJUSTMENT RANGE
- 3) PLACE .050 [1,27] THICK SHIM AT "X"
- 4) HOLD VVC NUT TO PISTON ASSY AND TORQUE HSR SHAFT TO $2 \pm .5$ in-lb
- 5) TORQUE M3 SHCS (019-01-095) TO SPECIFIED TORQUE

TORQUE:
 40 ± 5 IN.LB.



SECTION A-A
SCALE 4:1

Valve: Metric [8mm OD X 6mm ID X 0.10mm THK]

820-03-772-KIT
140, GripX2 HSR, 2-Piece Damper Shaft Assy

TORQUE:
 40 ± 5 IN.LB.

LOCTITE:
RED 263
1-2 Drops

TORQUE:
 10 ± 2 IN.LB.

Base Stud, GripX2

Seals: O-Ring [13.0MM ID x 1.0MM CS] Metric, N-70, Static

Air Valve Parts: Ball [2.0mm OD], Grade 25 Steel, Chrome Plated (X2)

Spring: Detent [.138 TLG, .087 OD, 48 lb/in] (X2)

Seals: O-Ring [3.5MM ID x 1.0MM CS] Metric, N-70, Static (X2)

Fastener, Custom: HSR Detent Screw, GripX2 (X2)

TORQUE:
 10 ± 2 IN.LB.

Coupler, LSR, GRIP F-S

Seals: O-Ring [9.0MM ID x 1.0MM CS] Metric, N-70, Static

Air Valve Parts: Ball [2.0mm OD], Grade 25 Steel, Chrome Plated

Spring: Detent [.138 TLG, .087 OD, 48 lb/in]

Damper Shaft

Needle, LSR

820-03-699-KIT
2025 Grip X2, Bearing Housing Assy

LOCTITE:
RED 263
1-2 Drops

IMPORTANT:
INSTALL ONTO SHAFT
FROM THIS END ONLY *

820-03-782-KIT
2025 Grip X2 HSR / LSR Rebound
Piston Assy CM, RXL

TORQUE:
 10 ± 2 IN.LB.

Seals: O-Ring [3.0MM ID x 1.5MM CS] Metric, N-70, Static

Damping Adj Part: 2024 Grip3

Seals: O-Ring [4.0mm ID x 2.0mm CS] Metric, N-90, Static

TORQUE:
 15 ± 2 IN.LB.

Fastener, Standard (Metric): Screw [M3 X 6mm] SHCS, Patchlock

820-03-732-KIT
2025 Grip X2, Rebound Check Valve Assy

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