



TRAVEL SPACER ASSY

BEARING HOUSING ASSY

OIL: THIN LAYER OF 20 WT GOLD

NEG VOLUME SPACER

VALVING ASSY

TORQUE: 80±5 IN-LBF

Damping Adj Part: Oil Fill Plug, 2022 FLOAT X & DHX
210-03-330

Seals: O-Ring [4.0mm ID x 1.5mm CS] Metric, N-70, Static

GREASE: THIN LAYER OF SLICK HONEY

TORQUE: 8±2 IN-LBF

TORQUE: 45±5 IN-LBF

SLEEVE ASSY

O-Ring (-024) [1.070 C.S. X 1.114 ID]

OIL: 20 WT GOLD THIN LAYER ON SEAL ID

OIL: 20 WT GOLD 2 0.2 CC

BODY

OIL: THIN LAYER OF DAMPER OIL ON BODY ID

TORQUE: 20±2 FT-LBF

ALTERNATE TRAVEL SPACER A

ALTERNATE TRAVEL SPACER B

GREASE: THIN LAYER OF SLICK HONEY

GREASE: HEAVY LEVEL OF ULTRAPLEX LT2

010-01-009 Ball [Dia 1.5MM]Steel

Seals: O-Ring [3.5mm ID x 1.5mm CS] Metric, N-70, Static

REBOUND ROD

SHAFT

GREASE: THIN LAYER OF SLICK HONEY

IMPORTANT: CLEAN THREADS WITH ALCOHOL

LOCTITE: ACTIVATOR 7649

LOCTITE: RED 277 FIRST 2-3 THREADS, FULL 360°

TORQUE: 110±5 IN-LBF

O-Ring [6.0mm ID x 1.0mm CS] Metric, N-70, Static

BOTTOM OUT BUMPER

BOTTOM OUT PLATE

BOTTOM OUT SPACER

VOLUME SPACER B

VOLUME SPACER A

813-00-290-KIT Reservoir End Cap Assy: 2022 FLOAT X & DHX, G2

GREASE: THIN LAYER OF SLICK HONEY

805-00-130-KIT Piston Assembly: 2022 FLOAT X & DHX, IFP, Floating w/ Bleed & Glide Band [1.070

EYELET ASSY

LOCTITE: BLUE 243 90 DEGREES FOR 2 THREADS

TORQUE: 15±2 FT-LBF

RESERVOIR

OIL: BEFORE IFP INSTALL: THIN LAYER OF DAMPER OIL ON RESERVOIR ID

OIL: AFTER IFP INSTALL: THIN LAYER OF DAMPER OIL ON RESERVOIR ID, 0.75 CC MAX

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TITLE: **2024 FLOAT X Live Valve Neo**

SIZE: DWG. NO. **D1**

PLOT SCALE: **1.8:1**

SHEET **1** OF **2**