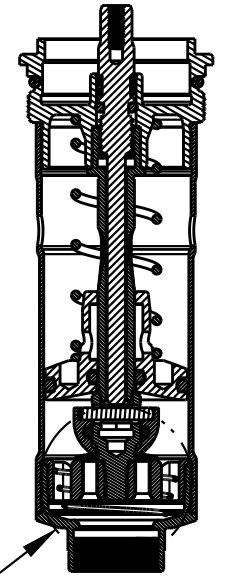


IMPORTANT:
WIPE OFF EXCESS LOCTITE
AFTER TORQUE
LOCTITE:
PRIMER 7649 TO ENTIRE PART
LET DRY 30 SECONDS
LOCTITE:
RED 263
1-2 DROPS

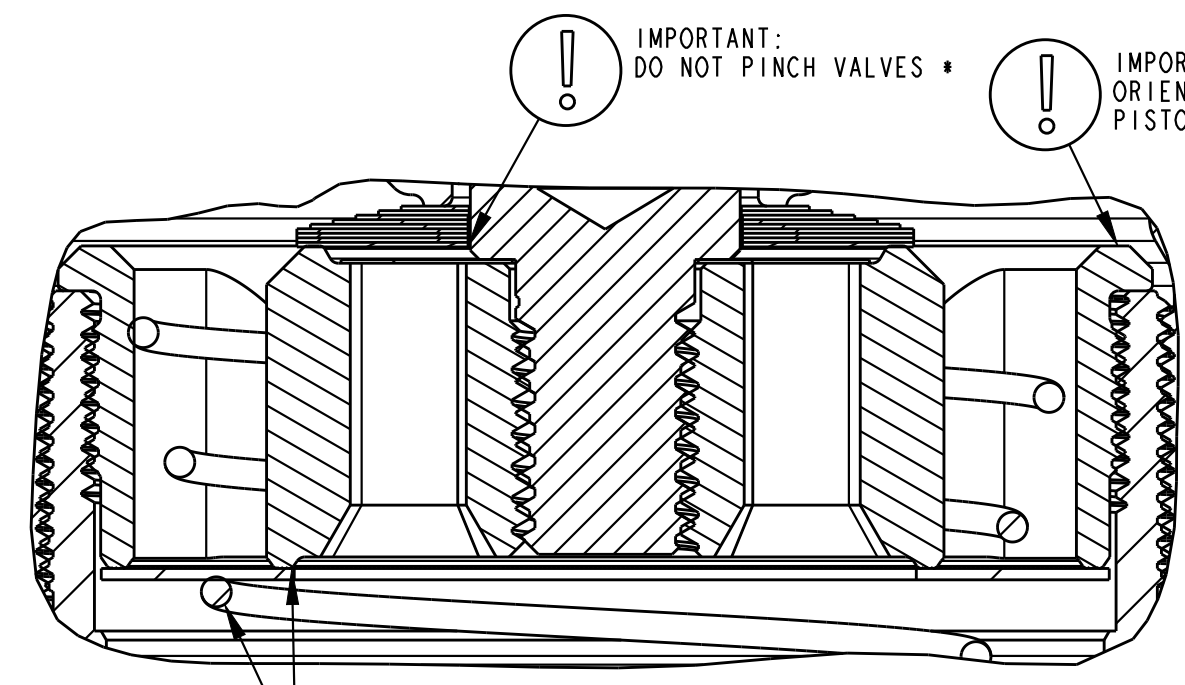
DETAIL Y
 SCALE 4:1

Valve: Metric [22.23mm OD X 13.72mm ID X 0.25mm THK]
 TORQUE: 55±5 IN.LB.
 Damping Adj Part: 2025, Coupler, Base Valve, GRIP SL
 Spring: Conical, Rebound Check, 8.5 , 15.3 ID, 19.7 OD, 0.65 Wire
 TORQUE: 55±5 IN.LB.
 SEE DETAIL Y
 Piston, Damping, Compression, 2025 GRIP SL
 TORQUE: 9±1 IN.LB.
 Fastener, Custom: Bolt, Base Valve, 2025 GRIP SL
 Damping Adj Part: Barrel, Adjuster, 2025 GRIP SL
 820-03-711-KIT
 Valve Stack Assy: 2025 GRIP SL, Compression Light, CL
 GREASE: THIN LAYER OF SLICK HONEY
 Seals: O-Ring [8mm ID X 1.5mm CS] Metric, N-70, Static
 Damping Adj Part: Hat Preload Comp, 2025 GRIP SL
 Fastener Standard (Metric): PIN SS 2 X 12
 O-Ring (-010) [.070 C.S. X .239 ID]
 Piston: Floating: 24mm Bore, 2025 GRIP SL
 GREASE: THIN LAYER OF SLICK HONEY
 IFP BODY
 Seals: O-Ring [20.0mm ID x 2.0mm CS] Metric, N-70, Static
 SEE DETAIL Z



SECTION A-A

GREASE: THIN LAYER OF SLICK HONEY
 TORQUE: 55±5 IN.LB.
 SPRING, PISTON, FLOATING
 COMP SHAFT
 O-RING
 TOPCAP BODY
 COMP NEEDLE
 Seals: O-Ring [4.0mm ID x 1.5mm CS] Metric, N-70, Static
 Bearing: External, Slit [.13 W X .244 OD X .030 TH], PA6



IMPORTANT:
DO NOT PINCH VALVES *
IMPORTANT:
ORIENTATION OF PISTON IS CRITICAL
PISTON FLANGE TOWARDS TOPCAP
IMPORTANT:
DO NOT PINCH CHECK VALVE *
DO NOT PINCH CHECK SPRING *

DETAIL Z
 SCALE 6:1

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		FOX Factory, Inc. 130 Hangar Way, Watsonville, CA 95076 USA Ph 831-768-1100 Fax 831-768-9312
TITLE 2025 32 SC, GRIP SL, Remote, Topcap Assy		
SIZE C	DWG. NO. 820-05-740-KIT	
PLOT SCALE 1:1	SHEET 1 OF 1	