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ASSEMBLY INSTRUCTIONS:

1. VALVE STACK HEIGHT MEASURES .0354±.0015 INCHES.
IF VALVE STACK OUT OF SPEC DO NOT USE, MEASURE VALVE THICKNESSES TO ENSURE CORRECT VALVES ARE BEING USED AND CHECK THAT VALVE QUANTITIES ARE CORRECT.

Seals: O-Ring [5.0MM ID x 1.0MM CS] Metric, N-70, Static

Damping Adjust Part: 2025 Piston Stud, GRIP X

Bearing: External [.116 W x .611 OD x .036 TH]

Piston, Damping, Main, 2025 GRIP X, CNC, 15.5 Bore

Spring, Lockout Check, 2020 SuperStrut

TORQUE:
9±1 IN LBS

Housing, Check, LSR, 2024 Grip3

820-03-726-KIT
Valve Stack Assy: 2025 GRIP X, Mid Valve, CM

IMPORTANT:
NOTE PISTON
ORIENTATION

820-03-727-KIT
2025 GRIP X Rebound Valving, RF

LOCTITE:
RED 263, 1 DROP

Valve: (T) [.500 OD X .076 ID X .0045 TH]

Fastener, Standard: Washer [.087 ID X .177 OD X .0315 TH] Steel, Zinc

Fastener, Standard (Metric): Screw, Torx, Pan Head [M2 X 0.4 X 4mm]

TORQUE:
4±1 IN LBS

GREASE:
THIN LAYER
OF SLICK HONEY

IMPORTANT:
VALVES ARE NOT PINCHED
DURING ASSEMBLY

FOX FOX Factory, Inc. Ph 831-768-1100
130 Hangar Way, Watsonville, CA 95076 USA Fax 831-768-9312

TITLE
**2025 GRIP X, Rebound Piston Assy,
8mm Shaft**

SIZE DWG. NO. **820-03-730-KIT**

PLOT SCALE 3:1 SHEET 1 OF 1

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