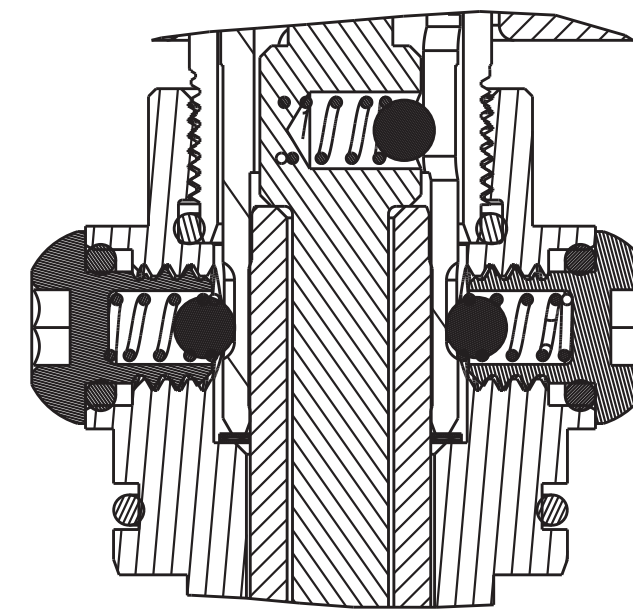


*ASSEMBLY INSTRUCTIONS:

- 1) TIGHTEN VVC NUT (241-00-067) UNTIL VVC LEAF SPRING (043-XX-650) MAKES CONTACT WITH POSTS ON VVC PLATE (050-00-XXX) AND ROTATION STOPS
- 2) ORIENT VVC LEAF SPRING TO THE APPROX. CENTER OF ITS ADJUSTMENT RANGE
- 3) PLACE .050 [1,27] THICK SHIM AT "X"
- 4) HOLD VVC NUT TO PISTON ASSY AND TORQUE HSR SHAFT TO $2 \pm .5$ in-lb
- 5) TORQUE M3 SHCS (019-01-095) TO SPECIFIED TORQUE

TORQUE:
 40 ± 5 IN. LB.

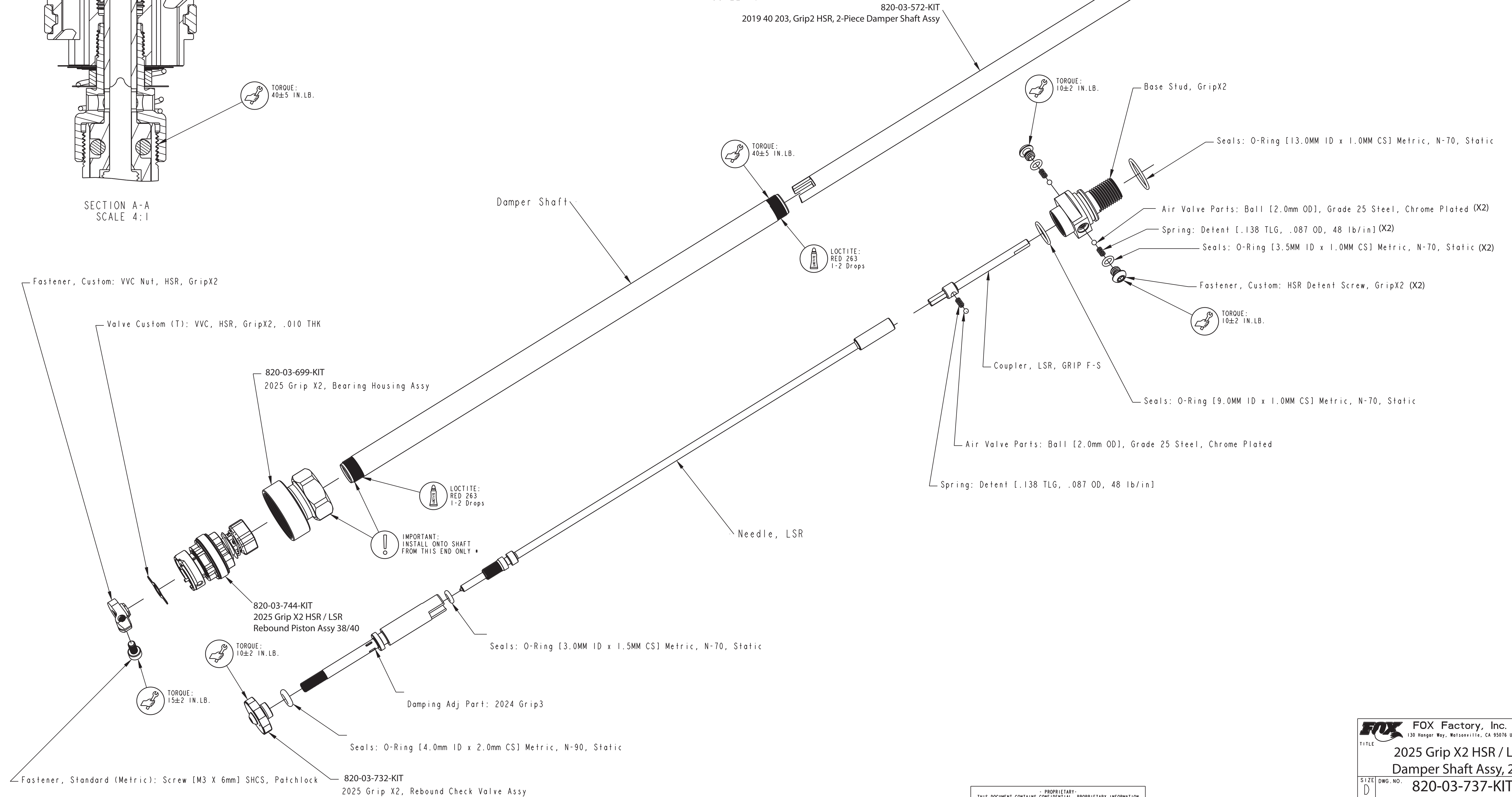
SECTION A-A
SCALE 4:1



SECTION A-A
SCALE 4:1

820-03-572-KIT
2019 40 203, Grip2 HSR, 2-Piece Damper Shaft Assy

Valve: Metric [8mm OD X 6mm ID X 0.10mm THK]



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TITLE
**2025 Grip X2 HSR / LSR
Damper Shaft Assy, 203**

SIZE DWG. NO. **820-03-737-KIT**

PLOT SCALE | 1.25:1 | SHEET 1 OF 2