



225-00-234
Clamp, Saddle, Upper, Transfer SL 31.6/30.9/27.2

225-00-405
Clamp, Saddle, Lower, Transfer SL 31.6/30.9/27.2

Cover: Rubber, Upper Post, 2022 Transfer SL 27.2

Fastener, Custom, Washer: Spherical, Saddle Clamp, 2013 DOSS

GREASE:
3X HEAVY LEVEL
OF SLICK HONEY

TORQUE:
12±1 FT-LB
[16.3±1.4 Nm]

TORQUE:
STEEL (BLACK): 45 IN-LBF [5.1 Nm]
TITANIUM (RAW): 62 IN-LBF [7.0 Nm]

NOTE:
MILLED FEATURES FACE
TOWARD FRONT OF POST

IMPORTANT:
ALIGN FLATS WITH SIDES OF UPPER POST
BEFORE INSTALLATION IN LOWER POST

225-00-454
Shaft Lug, 2022 Transfer SL 27.2

LOWER POST

GREASE:
THIN LAYER OF SLICK HONEY
360° AROUND LOWER POST INNER BORE

IMPORTANT:
DO NOT
APPLY GREASE

IMPORTANT:
NO GREASE ON UPPER BUSHING OD
OR LOWER POST BUSHING GLAND ID

IMPORTANT:
2X NOTE ORIENTATION
OF WASHERS

IMPORTANT:
ORIENTATION OF COVER,
EDGES FULLY SEATED IN GLAND

SECTION A-A

SECTION B-B

225-00-409
Lower Retention Bolt, 2022 Transfer SL 27.2

Cover: Debris, Foam, 2022 Transfer SL 27.2

Seals: O-Ring [5.0MM ID x 1.0MM CS] Metric, N-70, Static

225-00-451
Guide, Cable Hanger, 2022 Transfer SL 27.2

225-00-450
Hanger, Cable Clamp, 2022 Transfer SL 27.2

TORQUE:
60±1 IN-LB
[6.8±0.1 Nm]

TORQUE:
6.7±.5 IN-LB
[0.76±0.06 Nm]

NOTE:
ORIENT CABLE HANGER SO THAT THIS BOLT
IS ACCESSED FROM RIGHT SIDE OF POST

225-00-455
End Cap, Lower Post, 2022 Transfer SL 27.2

Seals: O-Ring [20MM ID x 1.5MM CS] Metric, N-70, Static

241-02-093
Fastener, Custom: Screw, M2.5 X 8, Button Head, Zinc, Torx, Patchlock

019-01-200
Fastener, Standard (Metric): Screw-Washer [M4 X 8mm] SHCS, 10.9, Iridescent Zinc

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2022 Transfer SL 27.2mm Complete

SIZE DWG. NO.
D
PLOT SCALE 1:1 SHEET 1 OF 1